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Single Dip Fluid Bed Instruction Sheet

- Turn on air supply to fluid bed before adding powder paint
- Keep air pump away from powder dust so filter on air pump doesn't become clogged and restrict air flow.
- Regulate air to bring powder to slight boil. Too much air flow will result in excessive dust.
- Dip preheated part into fluidized powder with a quick "swishing" motion and remove at once.
- If powder smokes, the part is too hot.
- Powder should finish melting within several seconds after part is removed from powder.
- To change powder color, empty excess powder into container for future use. Vacuum out cup and add new color.

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