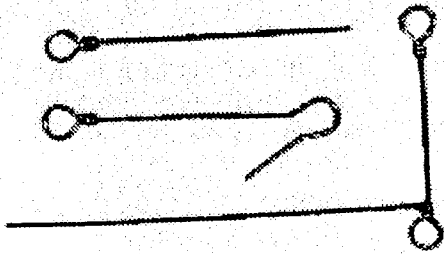


LUREMAKING.com PROFESSIONAL WIRE FORMER OPERATION INSTRUCTIONS

LUREMAKING.com Professional Wire Former was designed for manufacturers for making spinners, spinner combinations, wire leaders, wire snells, wire trolling rigs, bottom bouncers and all types of terminal tackle by joining lengths of wire with barrel swivels, three way swivels, snap swivels, etc.



Note: The loop twist shaft and the revolving die come assembled with 1/8" pins and can be interchanged with the 3/16" loop shaft and revolving die to achieve different diameter loops.

The loop twist die stand and the loop twist shaft stand can be reversed, the loop twist wedge handle inverted and the loop twist die reverse for left hand operation if desired.

Use the following method (Figure 1 through 7 at right) to make conventional spinners on luremaking.com Professional Wire Former.

It is advisable to cut the spinner wire to the needed lengths before starting. This will eliminate waste and will keep the spinners uniform. Set the wire stop at the position to allow the number of wraps desired on the wrapped end loops. It will take some experimenting to get this just right. Make the wrapped end loop first by positioning the wire as shown in Figure 1. The forming pin, as you will note has been turned into the indentation on the stationary die. Now turn the stationary die crank handle clockwise to form a bend or hook type loop as shown in Figure 2. Then flip wire over to form bend on back side of wire as shown in Figure 3. Now take the wire and add hooks, etc. if desired, then place loop over the end loop pin on loop twist shaft and lay wire in loop twist die as shown in Figure 4. Now push down on the loop twist wedge handle and at the same time turn the crank handle in the direction you want the wrap, Figure 4A or 4B, applying slight forward pressure as you turn the handle to form the wrap. Your wrap should be tight with little or no wire extension on the end wrap, depending on wedge pressure.

Assemble the spinner as desired using beads, clevises, blades, etc. Now position the remaining wire end as in Figure 5 and again form the circle hook type look as shown in Figure 5 through 7. The size of the wrap tail may be varied with the wire stop. This loop is closed by sliding beads or a locking sleeve over it, or this end may be wrapped.

Combinations of barrel swivels, snap swivels, three way swivel, sinkers, etc., may be joined together with lengths of wire by slipping them into the hoop type loop before wrapping the wrapped end loop as shown in Figure 4.

